

STRONG METAL MILLING WITH THE LARGEST IMPLANT SYSTEM RANGE



Stable and durable milling machine
for high quality machining.



ARUM 5X-500 series



ARUM



ARUM Milling Machine Line-up



Model	5X-500L	5X-500	5X-200	5X-450
Axis	5 Axis	5 Axis	5 Axis	5 Axis
Processing	Wet and Dry	Wet and Dry	Wet and Dry	Wet and Dry
Max. RPM	60,000	60,000	60,000	60,000
Spindle Power	AC 3.6kw	AC 3.6kw	AC 3.0kw	AC 1.28kw
A.T.C	20	20	15	15
Tool Shank (mm)	Ø6	Ø6	Ø6	Ø6
Motor	Servo	Servo	Servo	Stepping
Drive Mechanism	Ball Screw	Ball Screw	Ball Screw	Ball Screw
Way System	Linear Guide	Linear Guide	Linear Guide	Linear Guide
Total Size (W*D*H)	1078*921*1713mm	689*918*1706mm	815*949*1755mm	791*791*1657mm
Weight (Machine / Table)	360 kg / 110 kg	230kg / 65kg	270kg / 135kg	185kg / 65kg
Travel	X, Y, Z axis	227.5*125*131mm	227.5*125*131mm	325*142.5*144mm
	A axis / B axis	360° / +40° ~ -31.5°	360° / +40° ~ -31.5°	360° / ±30°
Disk Jig or Cartridge Type	O type, C type	O type, C type	O type	C type
Number of Jig	12	-	-	-
Jig exchange	Auto	-	-	-

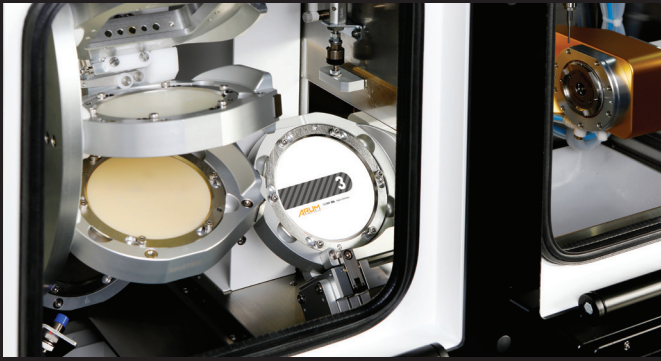
Materials				
Pre-milled Blank	◎ (10ea)	◎ (10ea)	◎ (5ea)	◎ (5ea)
Co-Cr & Ni-Cr Disk	○	○	◎	X
Titanium Disk	◎	◎	◎	○
Lithium Disilicate	○	○	○	○
Nanocomposite	◎	◎	◎	◎
Zirconia	◎	◎	◎	◎
PMMA	◎	◎	◎	◎
PEEK	◎	◎	◎	◎
Wax	◎	◎	◎	◎

Applications				
Implant Bar	◎	◎	◎	◎
Screw-Retained Bridge	◎	◎	◎	◎
Customized Abutment	◎	◎	◎	◎
Hybrid Abutment	◎	◎	◎	◎
Inlay & Onlay	◎	◎	◎	◎
Crown & Coping	◎	◎	◎	◎
Crown & Coping Bridge	◎	◎	◎	◎
Model	◎	◎	◎	◎
Bite Splint	◎	◎	◎	◎
Denture	◎	◎	◎	◎



4X-450	5X-400	5X-300 Pro	5X-300D
4 Axis	5 Axis	5 Axis	5 Axis
Wet	Wet and Dry	Wet and Dry	Dry
50,000	80,000	80,000	60,000
AC 1.8kw	AC 0.5kw	AC 0.5kw	AC 0.5kw
6	10	12	12
Ø6	Ø4	Ø4	Ø4
Stepping	Stepping	Stepping	Stepping
Ball Screw	Ball Screw	Ball Screw	Ball Screw
Linear Guide	Linear Guide	Linear Guide	Linear Guide
791*791*1657mm	568*643*1616mm	568*641*1583mm	568*641*645mm
185kg / 65kg	100kg / 65kg	90kg / 65kg	90kg / -
241*116*130mm	146*122.3*106.5mm	167*119.8*94mm	167*119.8*94mm
360° / -	±35.2° / 360°	±30° / 360°	±30° / 360°
-	O type	C type	C type
-	-	-	-
-	-	-	-
◎ (10ea)	○ (2ea)	X	X
X	X	X	X
X	X	X	X
X	◎	◎	X
X	◎	◎	◎
X	◎	◎	◎
X	◎	◎	◎
X	◎	◎	◎
X	◎	◎	◎
X	X	X	X
X	X	X	X
◎	○	X	X
X	◎	◎	◎
X	◎	◎	◎
X	◎	◎	◎
X	◎	◎	◎
X	◎	◎	◎
X	◎	◎	◎
X	◎	◎	◎
X	○	◎	◎

* Products are subject to change without notice to improve quality, function, design or otherwise. / ◎: High Compatibility / ○: Compatibility / X: Non-Compatibility



Outstanding Machining Performance

5X-500L is a model with a loader part and with it you can realize a 24-hour smart factory with automatic replacement of 12 jigs. You can machine accurately and stably even with repeated Jig replacement, and manage production time efficiently.



Machining with Maximum Efficiency

You can machine a variety of materials with a single setting. (a storage space for 12 jigs, 12 disks, 72 Pre-milled blanks, 72 Cad blocks), allowing you to be able to manage machining time and cost efficiently.

Specifications

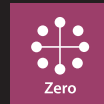
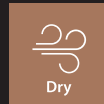
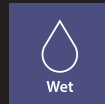
Axis	5 Axis	Way System	Linear Guide
Processing	Wet and Dry	Machine Size (W*D*H)	1078*921*889mm
Spindle Power	AC 3.6kw	Total Size (W*D*H)	1078*921*1713mm
Max. RPM	60,000	Weight (Machine / Table)	360kg / 110kg
A.T.C	20	Travel	X,Y,Z axis
Tool Shank (mm)	Ø6		A / B axis
Motor	Servo	Number of Jig	12
Drive Mechanism	Ball Screw	Jig exchange	Auto

Tool List

Material	Code	Ø	Size	Material	Code	Ø	Size
Zirconia	ZB-05	2.0	D2.0*L20*55	Glass ceramic	DG-21	1.0	D1.0*L10*50
	ZB-06	1.0	D1.0*L14*53		DG-22	0.6	D0.6*L08*50
	ZB-07	0.6	D0.6*L08*50		DG-37	2.5	D2.5*L12*50
	ZB-78	0.3	D0.3*L1.5*50		DG-38	1.5	D1.5*L10*50
Metal (Premilled Blank/Disk)	MB-09	3.0	D3.0*L12*50	PMMA(Long)	PB-88	3.0	D3.0*L20*55
	MB-10	2.0	D2.0*L12*50		PB-89	2.0	D2.0*L20*55
	MB-11	1.5	D1.5*L10*50		PB-90	1.5	D1.5*L18*58
	MB-12	1.0	D1.0*L10*50		PB-91	1.0	D1.0*L13*55
Metal(Disk)	MB-14	0.6	D0.6*L03*50		PB-92	0.6	D0.6*L10*55
Metal (Reamer)	MR-01	3.5	D3.5*L18*55*180°	PMMA(Denture)	PB-93	4.5	D4.5*L25*60
	MR-02	2.6	D2.6*L18*55*180°	PMMA(Lollipop)	PB-94	3.0	D3.0*L15*60
	MR-05	2.3	D2.3*L18*55*120°	T-cutter	TC-82	2.0	D2.0*L08*50
	MR-06	2.3	D2.3*L18*55*90°		TC-83	1.8	D1.8*L08*50
	MR-07	2.3	D2.3*L18*55*30°		TC-84	1.5	D1.5*L08*50
	MR-09	2.4	D2.4*L18*55*70°		TC-97	2.3	D2.3*L07*50
	MR-10	2.6	D2.6*L18*55*30°	Flat endmill	MF-15	2.0	D2.0*L18*55
	MR-11	2.4	D2.4*L18*55*140°		MF-45	1.5	D1.5*L07*50
	MR-12	2.6	D2.6*L18*55*90°		MF-71	0.6	D0.6*L05*50
	MR-13	2.7	D2.7*L18*55*70°	Bullnosemill	MFR-44	1.5	D1.5*L05*R0.1*50
	MR-14	2.3	D2.3*L18*55*70°		MFR-66	1.5	D1.5*L14*R0.2*50
	MR-15	2.3	D2.3*L18*55*180°		MFR-43	2.0	D2.0*L18*R0.2*55
Metal(Drill)	MR-16	2.4	D2.4*L18*55*90°	Thread	TH-69	M2.0*P0.4	M2.0*P0.4
	MD-18	1.5	D1.5*L14*50		TH-70	M1.4*P0.3	M1.4*P0.3
	MD-19	2.0	D2.0*L18*55		TH-95	M1.8*P0.35	M1.8*P0.35
	MD-73	1.1	D1.1*L05*50		TH-99	M1.6*P0.35	M1.6*P0.35
Zirconia (Long)	ZB-85	2.0	D2.0*L25*60				
	ZB-86	1.0	D1.0*L20*60				
	ZB-87	0.6	D0.6*L10*60				

ARUM 5X-500L

12
Magazine



20
Tool



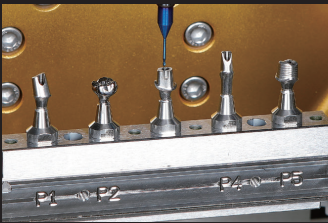
European Milling Strategy Set-up

For more than 800 implant connections.

Modified to Maximise Production

magazine space for 12 jigs, 12 disks,
72 pre-milled blanks, 72 cad blocks.

Connectorless Abutment Milling + Attachment

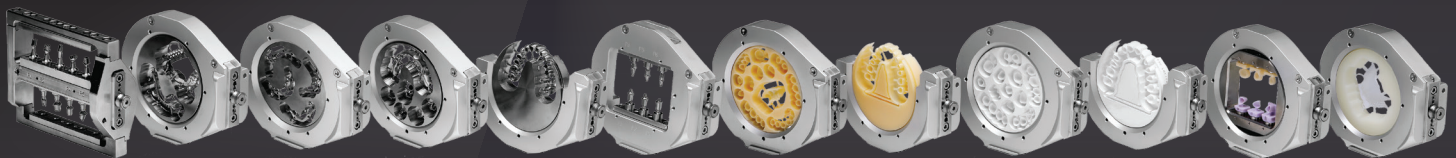


Others

Leading stability and minimise the vibration
while milling and high quality of outcome.

Various Types of Jigs Available

24-hrs operating
Non-stop production



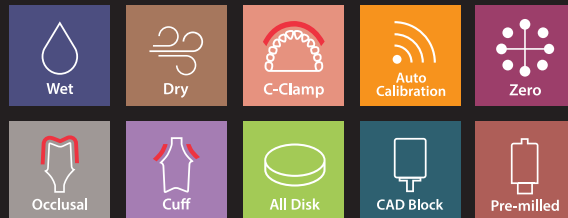
Materials & Applications Info.

Materials		Applications	
Pre-milled Blank	◎ (over 10ea)	Implant Bar	◎
Co-Cr & Ni-Cr Disk	○	Screw-Retained Bridge (Crown & Coping)	◎
Titanium Disk	◎	Customized Abutment	◎
Lithium Disilicate	○	Hybrid Abutment	◎
Nanocomposite	◎	Inlay & Onlay	◎
Zirconia	◎	Crown & Coping	◎
PMMA	◎	Crown & Coping Bridge	◎
PEEK	◎	Model	◎
Wax	◎	Bite Splint	◎
		Denture	◎

◎: High Compatibility / ○: Compatibility / X: Non-Compatibility

ARUM 5X-500

20
Tool



Open System

Built-in Control PC

Easy access the teamviewer to increase efficiency.

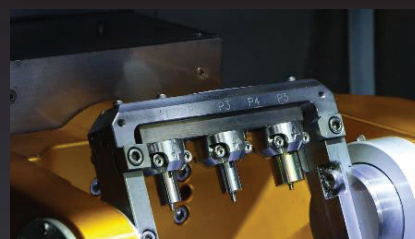
Machine Hard and Soft Materials

Including CoCr, titanium, stainless, glass-ceramics, zirconia, PMMA and More.



Straumann Original Premill Milling Available

Straumann PMAB holder.



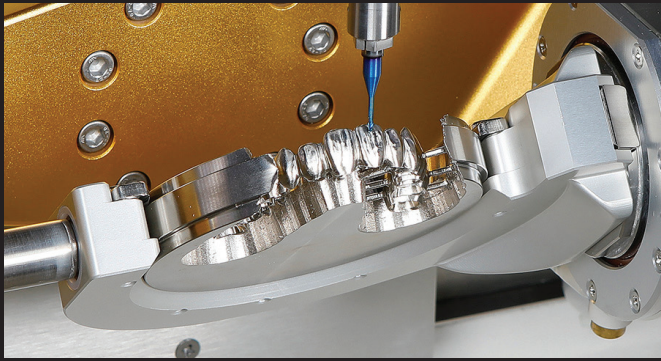
5-Axis

Simultaneous machining including undercuts.

Materials & Applications Info.

Materials		Applications	
Pre-milled Blank	◎ (10ea)	Implant Bar	◎
Co-Cr & Ni-Cr Disk	○	Screw-Retained Bridge (Crown & Coping)	◎
Titanium Disk	◎	Customized Abutment	◎
Lithium Disilicate	○	Hybrid Abutment	◎
Nanocomposite	◎	Inlay & Onlay	◎
Zirconia	◎	Crown & Coping	◎
PMMA	◎	Crown & Coping Bridge	◎
PEEK	◎	Model	◎
Wax	◎	Bite Splint	◎
		Denture	◎

◎: High Compatibility / ○: Compatibility / X: Non-Compatibility



Excellent Precision and Durability

With ZERO Point system, you can achieve excellent origin point precision despite repeated jig replacement, which allows you to machine even complex shape stably. Servo Motor with built-in Absolute Encoder and Auxiliary Support compensates for even fine vibrations.



Labial Side Machining

With Open C Type Jig, you can minimize time spent in precision machining and post-machining of labial (or Buccal) side texture and undercut area.

Specifications

Axis	5 Axis	Drive Mechanism	Ball Screw
Processing	Wet and Dry	Way System	Linear Guide
Spindle Power	AC 3.6kw	Machine Size (W*D*H)	689*918*839mm
Max. RPM	60,000	Total Size (W*D*H)	689*918*1706mm
A.T.C	20	Weight (Machine / Table)	230kg / 65kg
Tool Shank (mm)	Ø6	Travel	X,Y,Z axis
Motor	Servo		A / B axis
			227.5*125*131mm
			360° / +40° ~ -31.5°

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	ZB-07	0.6	D0.6*L08*50		DG-37	2.5	D2.5*L12*50
	ZB-78	0.3	D0.3*L1.5*50		DG-38	1.5	D1.5*L10*50
Metal (Premilled Blank/Disk)	MB-09	3.0	D3.0*L12*50	PMMA(Long)	PB-88	3.0	D3.0*L20*55
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	MB-12	1.0	D1.0*L10*50		PB-91	1.0	D1.0*L13*55
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	MR-07	2.3	D2.3*L18*55*30°		TC-84	1.5	D1.5*L08*50
	MR-09	2.4	D2.4*L18*55*70°		TC-97	2.3	D2.3*L07*50
	MR-10	2.6	D2.6*L18*55*30°	Flat endmill	MF-15	2.0	D2.0*L18*55
	MR-11	2.4	D2.4*L18*55*140°		MF-45	1.5	D1.5*L07*50
	MR-12	2.6	D2.6*L18*55*90°		MF-71	0.6	D0.6*L05*50
	MR-13	2.7	D2.7*L18*55*70°	Bullnosemill	MFR-44	1.5	D1.5*L05*R0.1*50
	MR-14	2.3	D2.3*L18*55*70°		MFR-66	1.5	D1.5*L14*R0.2*50
	MR-15	2.3	D2.3*L18*55*180°		MFR-43	2.0	D2.0*L18*R0.2*55
	MR-16	2.4	D2.4*L18*55*90°	Thread	TH-69	M2.0*P0.4	M2.0*P0.4
	MD-18	1.5	D1.5*L14*50		TH-70	M1.4*P0.3	M1.4*P0.3
	MD-19	2.0	D2.0*L18*55		TH-95	M1.8*P0.35	M1.8*P0.35
	MD-73	1.1	D1.1*L05*50		TH-99	M1.6*P0.35	M1.6*P0.35
Zirconia (Long)	ZB-85	2.0	D2.0*L25*60				
	ZB-86	1.0	D1.0*L20*60				
	ZB-87	0.6	D0.6*L10*60				

WE SHARE THE EXPERIENCE
with
PERFECTION

GET IN TOUCH

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